



L'ITALIA SOSTENIBILE

IDEE E AZIONI PER IL FUTURO

BOLOGNA 20-21 MAGGIO 2016

C.N.R. AREA DELLA RICERCA DI BOLOGNA



Progetto SUNFLOWER: celle fotovoltaiche di natura organica



<http://www.sunflower-fp7>

MIRKO SERI



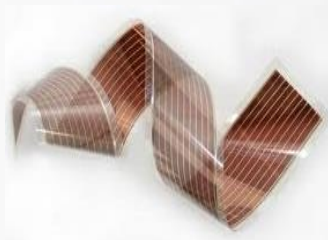
mirko.seri@isof.cnr.it

MOTIVATION: Why Organic Photovoltaics?

Key features:

- ☺ **Processing**: low energy consuming and low cost R2R production
- ☺ **Form-factor**: Different forms on light weight and flexible substrates
- ☺ **Aesthetics**: tuning of color, shape and transparency
- ☺ **Harvesting factor**: compatible with low light conditions (shadow tolerant)
- ☺ **Environmental impact**: short payback time and low carbon footprint.

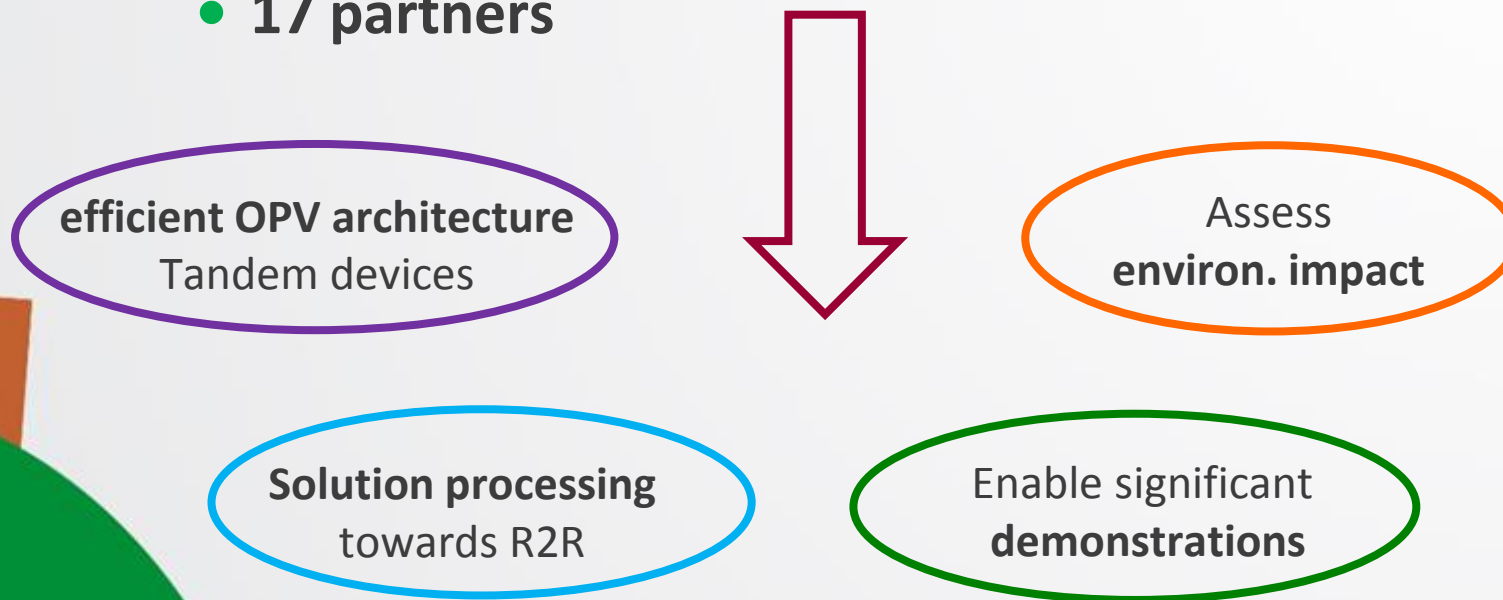
No heavy metals are used.



- **BIPV** (building-integrated PV)
- Consumer/portable electronics

Project, Consortium and Focus

- **SU**stainable **N**ovel **FL**exible **O**rganic **W**atts **E**fficiently **R**eliable
- **4.5 years** (1/10/2011 to 31/3/2016)
- **17 partners**



Project Targets

Increase
efficiencies

- Materials development
- Device optimization

Increase
expected
lifetime

- Diffusion barriers/UV stable films
- Identification degradation mechanisms
- Life cycle assessment

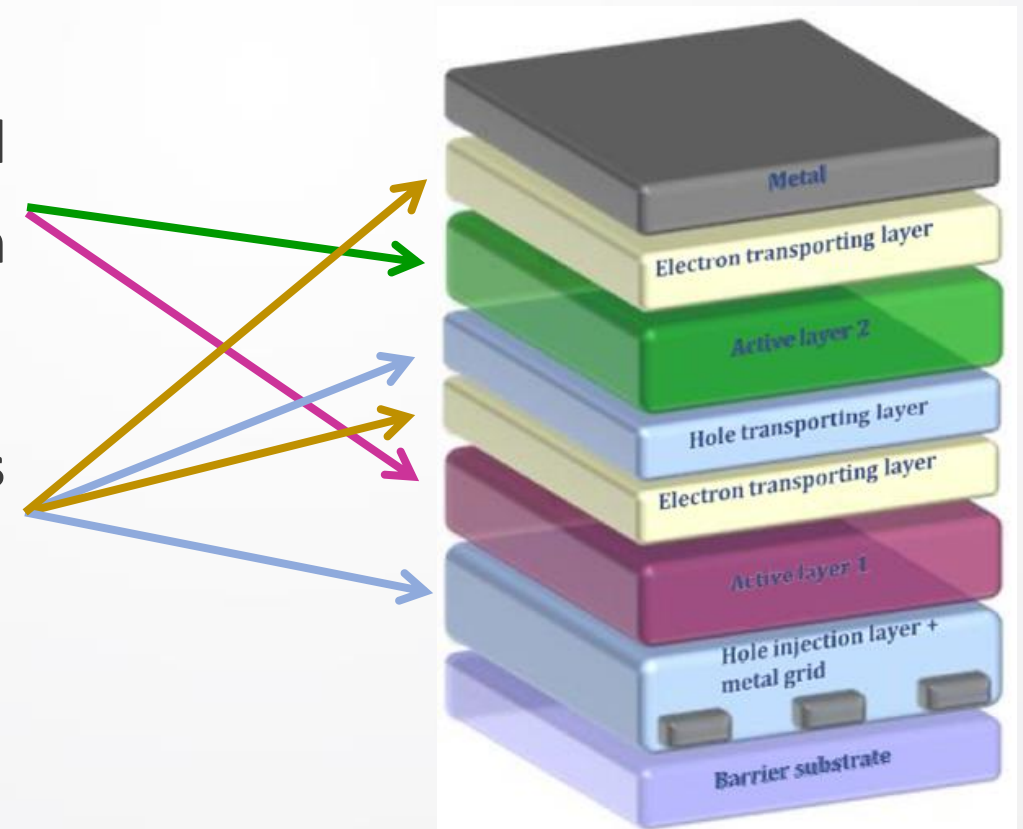
Decrease
costs

- Industrially up-scalable materials and processes
- Cost effective solutions: barriers/electrodes

Materials development

- 80 new photoactive polymers (high and low bandgap). PCEs between 6-8% in single-junction devices.
- Efficient and scalable **functional materials** (ETL, HTL) were developed and used
- ITO-free electrodes were also considered
 - Development of suitable **Barrier foils**

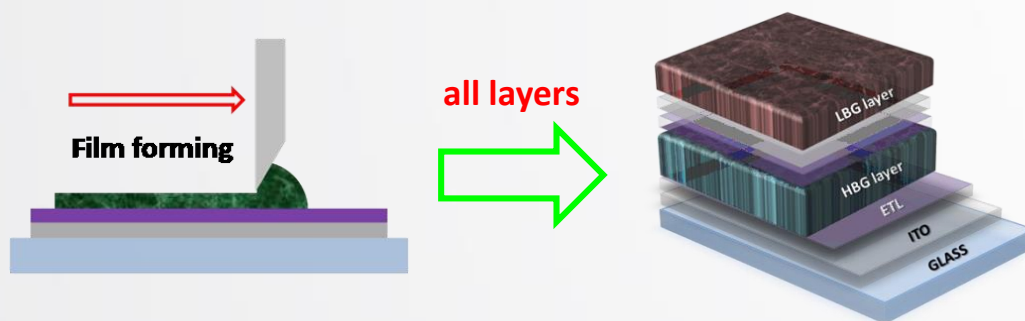
Tandem solar cell



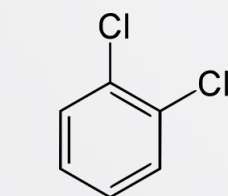
Process development: from lab to industrial production

1- "More Realistic" processing conditions (e.g. blade-coating in air)

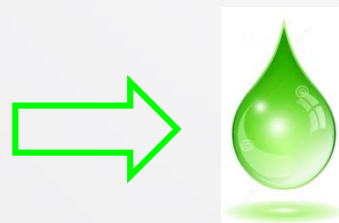
Why blade-coating?



2- NON-HALOGENATED solvents



Halogenated
solvent

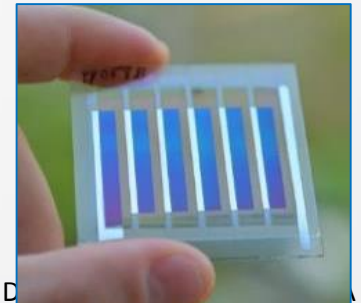
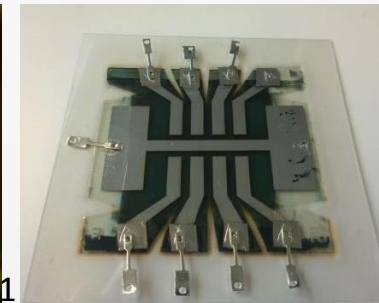
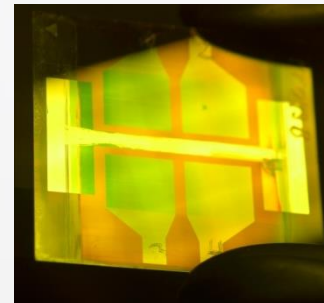
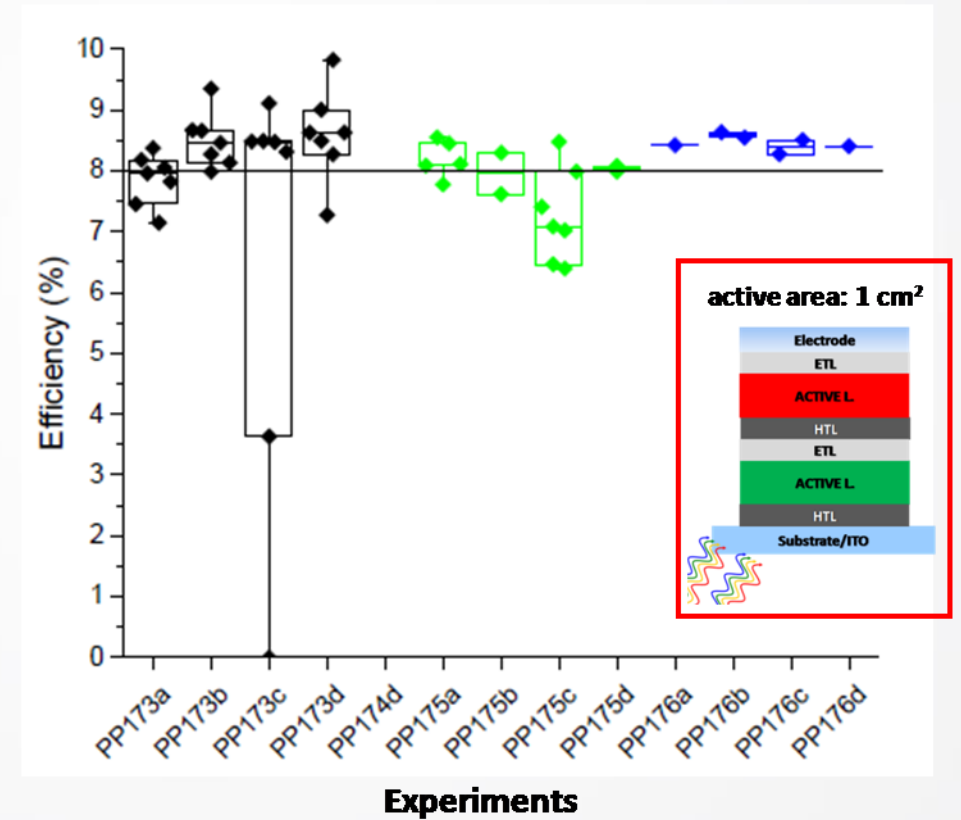


Non-Halogenated
solvent

reduced costs,
toxicity and
environmental impact

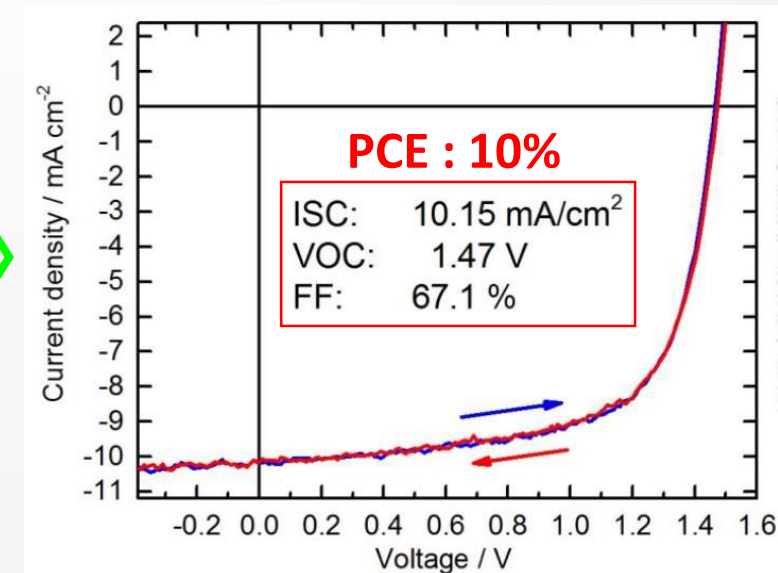
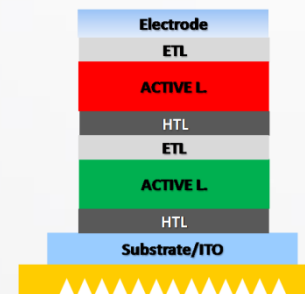
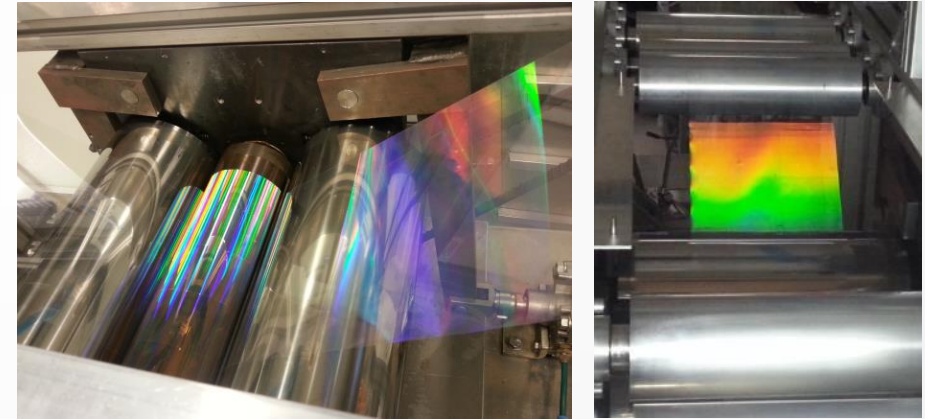
Tandem devices on Laboratory-scale

- Solution-processed solar cells
- Efficiencies of 8-9 % (on 1 cm²), reproducible!
- Encapsulated devices measured by an independent external lab



Light management: device efficiency up to 10%!

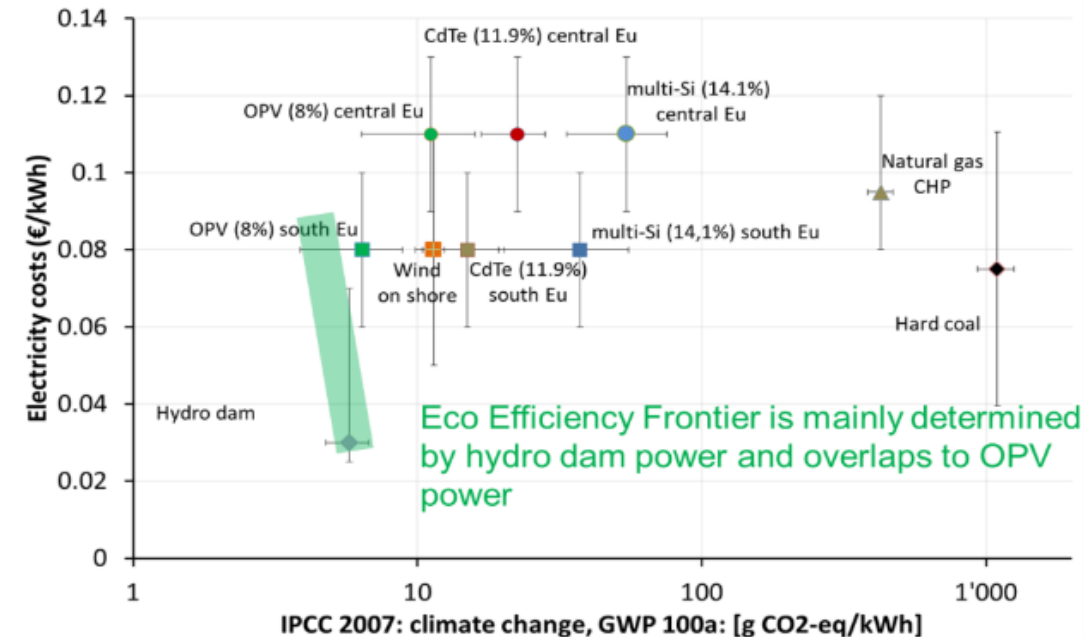
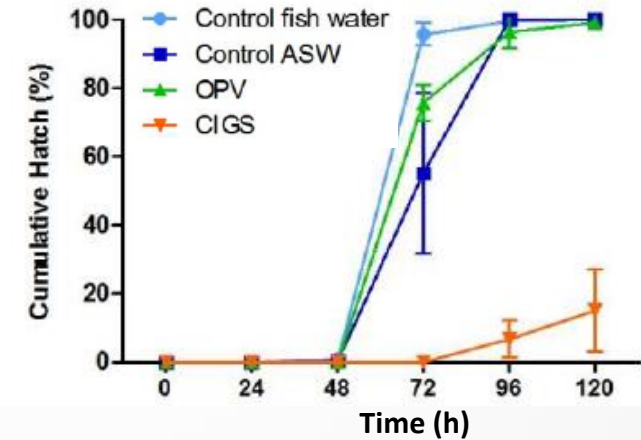
- 2D light management structures from simulation to lab scale
- PCE improvement > 10%
- Process demonstrated to be **upscalable** via R2R embossing
- Additional **aesthetic effect**



Ecological impact and eco-efficiency analysis

- First experimental **ecotoxicity analyses** for OPV devices (zebra fish eggs)
- Eco-efficiency:** OPV seems one of the most sustainable power generation technology
- Energy pay back time: 3-4 months** for OPV
~ 26% of CdTe and 15% of multi-Si
(location & application case dependent)

Artificial Sea Water



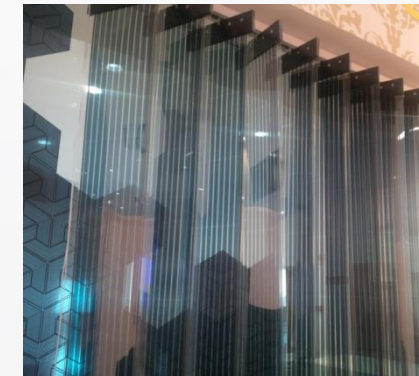
Event and Demo

«Solar energy in everyday life»– ICT 2015 Lisbon

OPV integration in:

- windows
- window blinds
- hand bags

Lifetime: 5-10 years (indoor)
Efficiency: lower than lab-scale cells



Sunflower wins the Best Publicly Funded Demonstrator award
in the 2016 OE-A competition (during LOPE-C 2016)

Summary

- OPV should not be seen as a replacement of the current PV technologies
- OPV is potentially one of the most sustainable power generation technology
- Tandem OPV cells (on lab-scale) with efficiencies of 10%, using realistic and scalable materials and process conditions, were demonstrated.
- Fully printed OPV modules were produced and used for demonstrations (OPV living room: windows, vertical blinds and portable chargers).
- Further developments in terms of lifetime (under harsh conditions) and module efficiency are still required for a significant impact.

Thanks to ...

EU commission for funding the project:



<http://www.sunflower-fp7>

Project team:

Giovanni Nisato (CSEM): coordinator

Ton Offermans Marek Chrapa Jan Meyer **CSEM**

Dirk Hengevoss Karl Fent Corinna Baumgartner Yannick Zimmermann Christoph Hugi **FHNW**

Esra Kucukpinar Sandra Kiese Oliver Miesbauer Klaus Noller Fraunhofer IVV Sabine Amberg Schwab **Fraunhofer ISC**

Beat Ruhstaller Lieven Penninck Martin Neukom Stephane Altazin **Fluxim AG**

Mats Andersson Ergang Wang **Chalmers Univ.**

Antonio Guerrero Juan Bisquert **Uji**

Bill A Macdonald **DuPont Teijin**

Paolo Vacca Alessandra Colombo **SAES-group**

Corinne Versini Louis-Dominique Kauffmann **Genes'ink**

Sara Bals Martin Pfannmoeller Hamed Heidari **Univ. Antwerpen**

Dirk Bollen **Agfa**

Ralph Paetzold Pavel Schilinsky Sebastian Meier Hermann Issa **Belectric OPV**

Wolfgang Lohwasser **Amcor**

Jorg Ackerman Olivier Margeat **Univ. Aix Marseille**

Mirko Seri Michele Muccini **CNR**

Lana Nanson Owen Lozman Hannah Buerckstuemmer **Merck Chem**

Dr. Michele Muccini

Dr. Roberto Zamboni



Dr. Margherita Bolognesi

Dr. Marta Tessarolo

Dr. Mario Prosa



AGENDA 2030 DI
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